



## SUPERPAN TOP

### TECHNICAL DATA-AVERAGE VALUES

Rev: 09/03/2012

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm	
			25 - 32	>32 - 40
FACES MDF THICKNESSES		mm	4	4
DENSITY (*)	EN 323	kg/m <sup>3</sup>	680	680
INTERNAL BOND	EN 319	N/mm <sup>2</sup>	0,30	0,25
BENDING STRENGTH	EN 310	N/mm <sup>2</sup>	25	23
MODULUS OF ELASTICITY	EN 310	N/mm <sup>2</sup>	2500	2300
SURFACE SOUNDNESS	EN 311	N/mm <sup>2</sup>	>0,8	>0,8
MOISTURE CONTENT	EN 322	%	8+/-3	8+/-3
FORMALDEHYDE CONTENT	EN ISO 12460-5	mg/100 g	≤ 8,0	≤ 8,0

### TOLERANCE ON NOMINAL DIMENSIONS

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm	
			25 - 32	>32 - 40
THICKNESS	EN 324-1	mm	+/-0,3	+/-0,3
LENGTH/WIDTH	EN-324-1	mm	+/-5	+/-5
SQUARENESS	EN 324-2	mm/m	+/-2	+/-2
EDGE STRAIGHTNESS	EN-324-2	mm/m	+/-1,5	+/-1,5

(\*) VALUES TO BE CONSIDERED AS A ROUGH GUIDE ONLY.

SUPERPAN TOP meets Class E1 requirements (analysed according EN 120) as defined in EN 312:2003 European Standard.

(SELECT)

Non dangerous product. Adequate ergonomic techniques and IPEs must be used when handling. Dust generated in cutting, sanding, drawmilling and other processes must be extracted from the working environment with the usual procedures in the wood industry as industrial vacuum systems and IPEs use must be observed according to law.